



Orange County Water District

Multiple Barriers for Water Quality Protection

June 5, 2002



Briefing Summary

- ◆ Reliability of GWR System process train:
 - Source Control Program
 - OCSD Treatment Facilities
 - Microfiltration (MF)
 - Reverse Osmosis (RO)
 - Advanced Oxidation Process (AOP) using ultraviolet (UV) light and hydrogen peroxide (H₂O₂)



Briefing Summary *(cont.)*

- ♦ RO expertise of OCWD staff and consultants
- ♦ RO thin-film composite (TFC) membrane
 - Overall advantages
 - Removal of NDMA & 1,4-Dioxane
 - Removal of pharmaceuticals & endocrine disruptors
- ♦ RO removal mechanisms
- ♦ Computer modeling prediction of RO performance



RO Expertise of OCWD GWR System Team

- ♦ Bill Everest
 - 20 years RO experience
 - MWD Groundwater RO Program
 - Preliminary Design – WF-21 expansion
- ♦ Mehul Patel & Shivaji Deshmukh
 - GWR System development experience
 - Pilot testing program
 - Industry experts
- ♦ Bill Dunivin & Staff
 - Over 20 years of experience in operating WF21, Arlington, Tustin, Chino & OCWD R&D

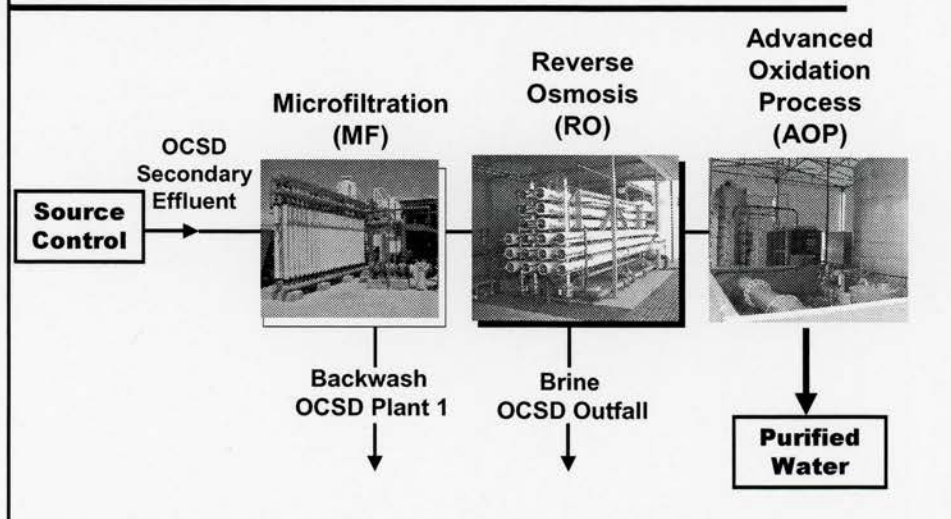


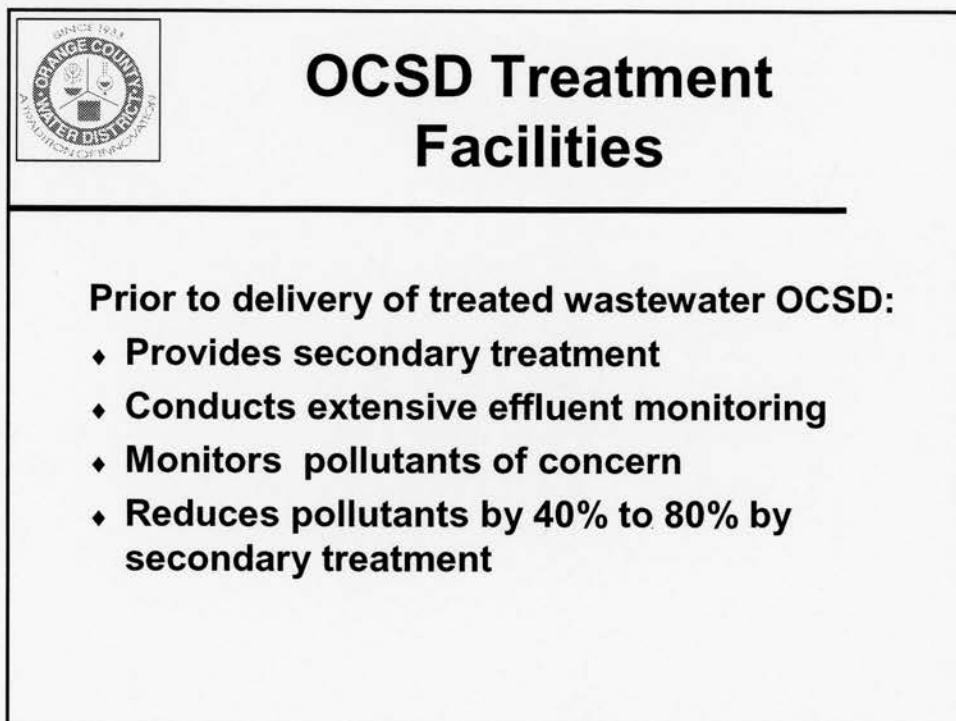
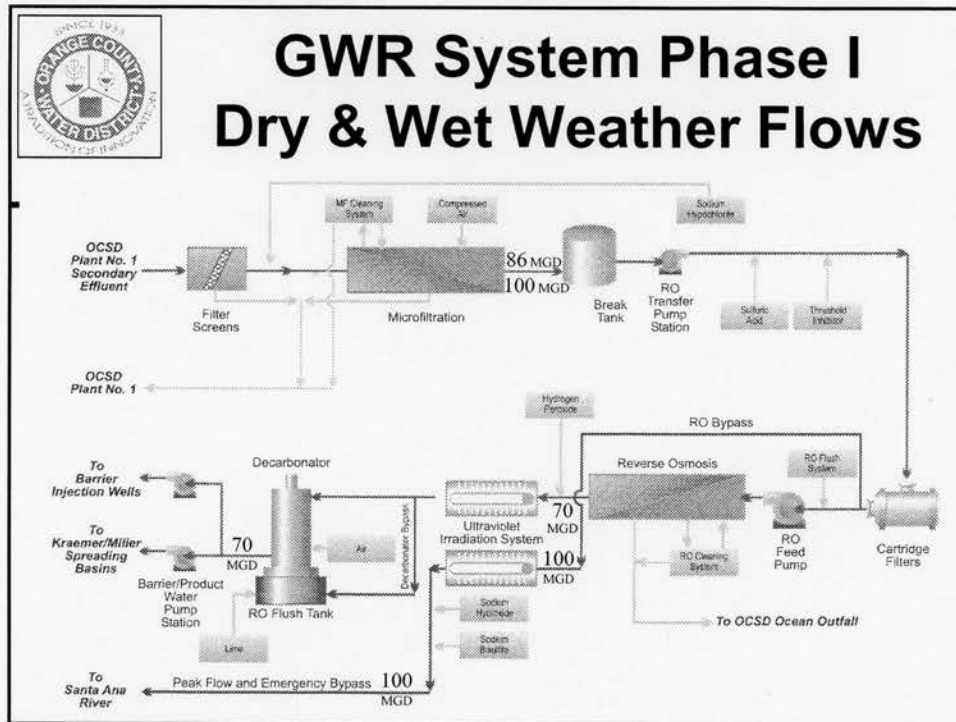
RO Expertise of OCWD GWR System Team

- ♦ OCWD Water Resources & Technology Group
 - Mike Wehner, Harry Ridgway, Don Phipps & others
- ♦ Separation Processes, Inc.
 - Designed majority of RO projects in California
 - GWR System development experience
 - Dick Sudak: President
 - Kevin Alexander: Project Manager



GWR System Advanced Water Treatment Flow Diagram







OCSD Source Control Program

- ◆ **Regulates over 1300 industrial and commercial facility discharges**
- ◆ **Annually collects 4,500 wastewater samples and performs 22,000 analyses**
- ◆ **Enforces wastewater discharge ordinance to control pollutants of concern (e.g., heavy metals, NDMA, 1,4-Dioxane)**
- ◆ **OCSD influent metals reduced 88% in the 90's**
- ◆ **Received four EPA National Pretreatment Excellence awards**



OCSD Source Control Enhancements

- ◆ **NDMA and 1,4-Dioxane showed us that source control needed to do more**
- ◆ **OCSD is committed to "reinventing source control"**
- ◆ **Source control will now include all compounds of concern in drinking water**
- ◆ **Expanded monitoring to detect more compounds coupled with better communications with industry will help prevent future problems for GWRS**



Mechanics of the RO Process

◆ Solute Transport Mechanism

- Solution-diffusion is most widely accepted
- Demonstrated with predictive modeling and testing
- Solution-diffusion used by membrane manufacturers considered for GWR System



Solution-Diffusion Mechanism for Salt

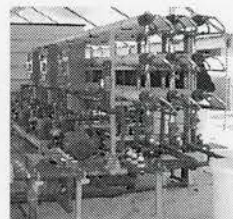
- ◆ Each constituent in a pressurized solution dissolves in the membrane.
- ◆ Flow of water and salt is uncoupled and water flows through membrane at a more rapid rate than the salt



RO Mechanics with Organics

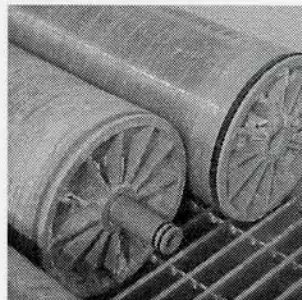
- ◆ **Rejection of Organics is More Complex**

- Size Dependent (Molecular Weight and Shape)
- Charge Dependent-Positive, Negative or Neutral
- RO Membrane Properties



RO Process Using Cellulose Acetate Membrane

- ◆ Membrane Used in WF-21 for 25 years
- ◆ Used with Lime Pretreatment
- ◆ 10% Rejection of NDMA (West Basin and OCWD)
- ◆ 20% Rejection of 1,4 Dioxane (OCWD)
- ◆ 96% Rejection of salt





RO Process Using Thin-Film Composite Membrane

- ◆ Demonstration Tested at WF-21
- ◆ Lower pressure; better rejection
- ◆ 50% Rejection of NDMA (West Basin and OCWD)
- ◆ 90% Rejection of 1,4 Dioxane (OCWD)
- ◆ 98% Rejection of salt



TFC RO Removal of Pharmaceuticals

| <u>Constituent</u> | <u>GWR System Concentration (ng/L)</u> | |
|--------------------|--|----------------|
| | <u>Influent</u> | <u>Product</u> |
| Ibuprofen | 2300 | ND |
| Naproxen | 1800 | ND |
| Gemfibrozil | 4600 | ND |
| Diclofenec | 200 | ND |
| Ketoprofen | 47 | ND |



Occurrence of Endocrine Disruptors

| <u>Source</u> | <u>Constituent</u> | <u>Concentration (ng/L)</u> |
|--|--------------------|---------------------------------|
| Wastewater | Total Estrogen | 64-350 |
| Drinking Water | Total Estrogen | 3-50 |
| Groundwater | Estradiol | 0.1-3.2 |
| Repurified Wastewater (San Diego)(TFC RO Permeate) | Total Estrogen | <0.1 |



Next Issue: Removal of "TICs"

"TICs": Tentatively-Identified Compounds

- ◆ Recently completed identification of TICs in GWRS feedwater
- ◆ Pilot testing completed for MF/RO/AOP
- ◆ Lab analyses being reviewed to determine percent removal



Volatile and Semi-Volatile Organics Identified

| <u>Parameter</u> | <u>GWRS Feed Detections</u> |
|--------------------------------------|---------------------------------|
| Methylene Chloride (Dichloromethane) | 6.2 ug/L |
| MTBE | 3.6 ug/L |
| Chloroform | 2.3 ug/L |
| Bromodichloromethane | 0.55 ug/L |
| Dibromochloromethane | 0.63 ug/L |
| 1,4-Dichlorobenzene | 1.9 ug/L |
| Bis (2-Ethylhexyl) phthalate | 5.5 ug/L |



TICs Identified GWR System Feedwater

| | |
|--|----------|
| 1,1'-Oxybis-2-propanol | 5.7 ug/L |
| 1-(2-Methoxy-1-methylethoxy)-2 propanol | 5.0 ug/L |
| 2,3-Dimethyl-2-pentanol | 8.2 ug/L |
| Hexadecanoic acid | 9.6 ug/L |
| Hexanedioic acid, dihexyl ester | 5.9 ug/L |
| Octadecanoic acid | 9.0 ug/L |
| Phosphate (3:1)-2-butoxy-ethanol | 5.6 ug/L |
| 3,7,11-Trimethyl-2,6,10-dodecatrien-1-ol | 6.7 ug/L |
| Coprostan-3-one | 5.2 ug/L |
| 1,1'-Oxybis-2-propanol | 5.1 ug/L |
| 2-Methoxy-2-heptanol | 8.5 ug/L |
| 1-(2-Methoxypropoxy)-2-propanol | 8.5 ug/L |



UV with Hydrogen Peroxide Is an Advanced Oxidation Process (AOP)

- ♦ Some compounds like NDMA are directly photolyzed by UV light
- ♦ Other compounds like 1,4-Dioxane require an Advanced Oxidation Process (AOP)
- ♦ UV with hydrogen peroxide is an AOP that acts by producing hydroxyl radicals



Expert Panel Convened by West Basin MWD Recommended AOP with UV-Peroxide

- ♦ Expert panel included: Michael McGuire (Chair), Harvey Collins, Perry McCarty, Dennis Williams and David Jenkins.
- ♦ Panel stated that:
 - The hydroxyl radical formed by UV-peroxide “is the most powerful oxidant that can be formed in water”
 - “Hydroxyl radicals will oxidize organic compounds that are not removed by the previous unit processes”
 - “The Panel has advised the inclusion of this final oxidation step as a final barrier against as yet unknown organic compounds”



Conclusions

- ♦ **GWRS will rely on multiple barriers to protect water quality**
- ♦ **Source control is being “reinvented” to prevent contaminants from entering the source water**
- ♦ **MF will better prepare the water for RO treatment**



Conclusions (cont.)

- ♦ **RO treatment with TFC membranes is the core of the GWRS treatment train**
- ♦ **OCWD has over 25 years experience with RO**
- ♦ **RO will remove most organic compounds, especially larger molecules**
- ♦ **Testing documents removal of pharmaceuticals and endocrine disruptors (more testing continues)**



Conclusions (cont.)

- ♦ AOP with UV and peroxide will destroy compounds that are not removed by RO
- ♦ Research is underway to model removal of lower molecular weight compounds through RO
- ♦ Continuing research is needed to verify removal of emerging contaminants and lead to development of better membranes with better rejection



Computer Modeling of RO Membrane Rejections for Organics



Program Goal:

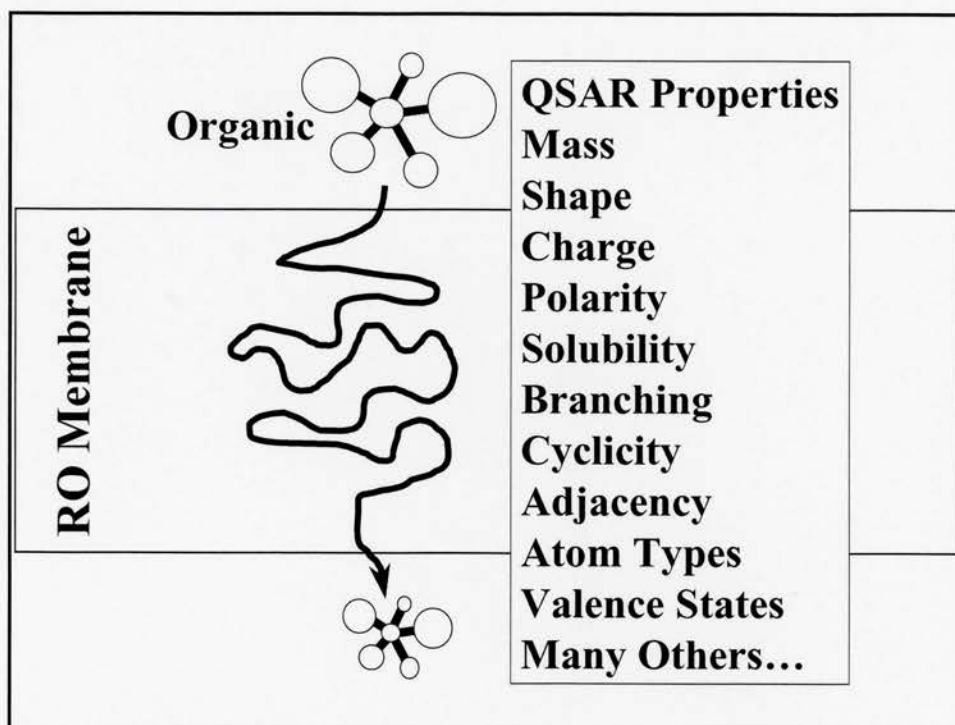
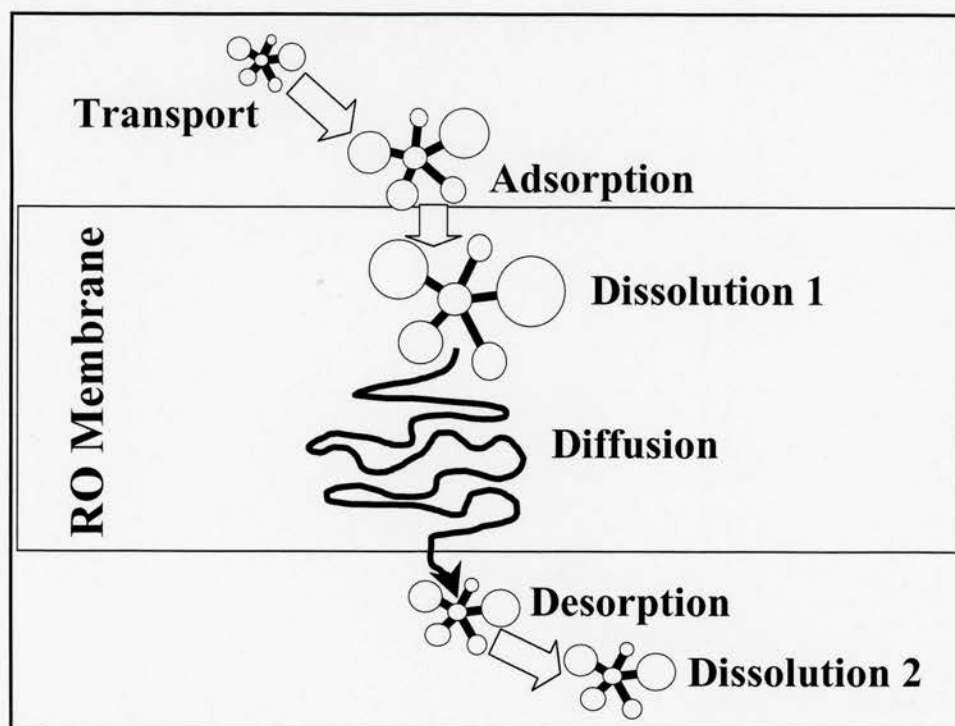
Develop computer models that predict organics rejection by different membranes.

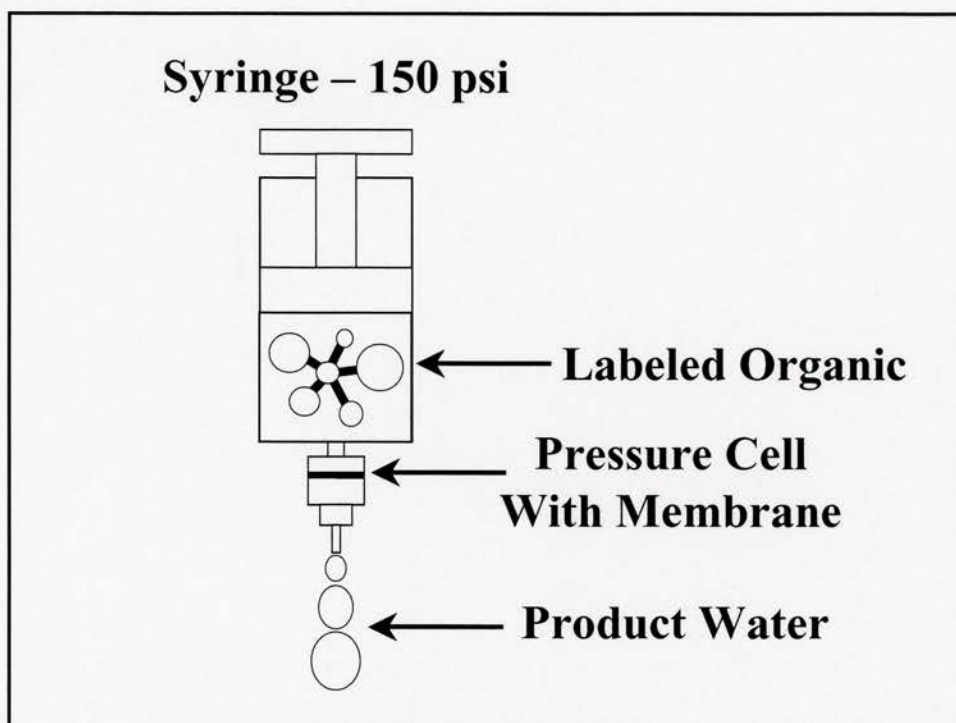
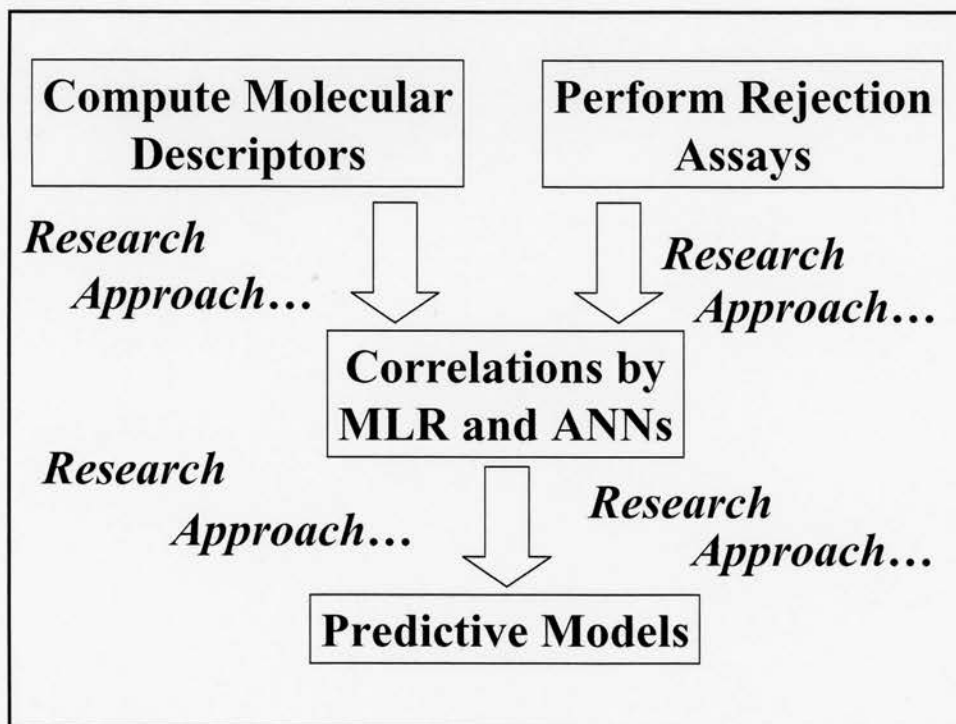


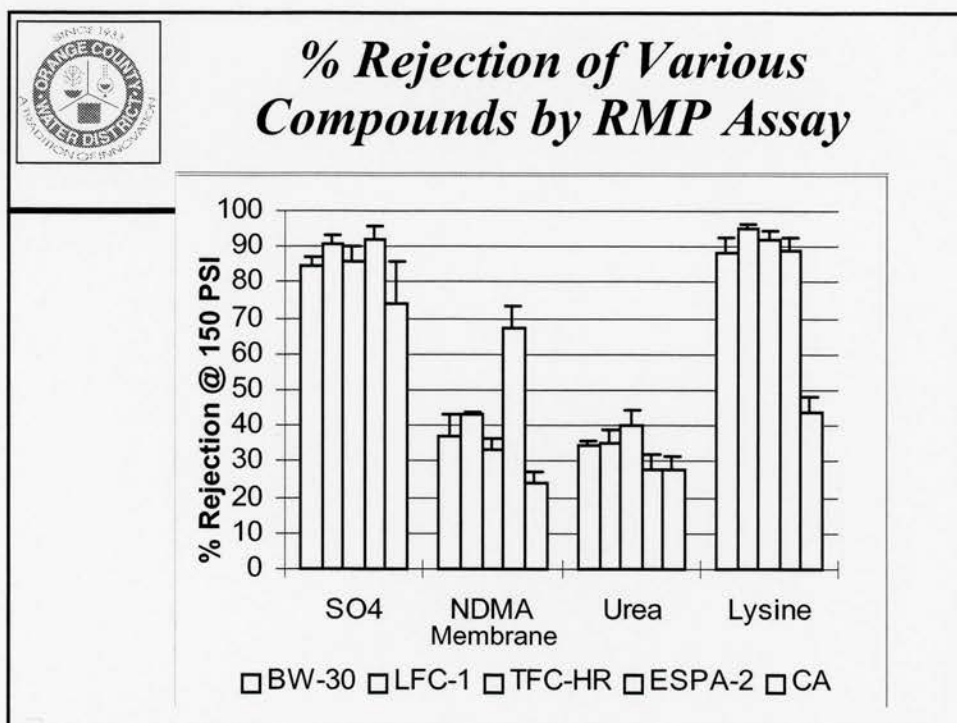
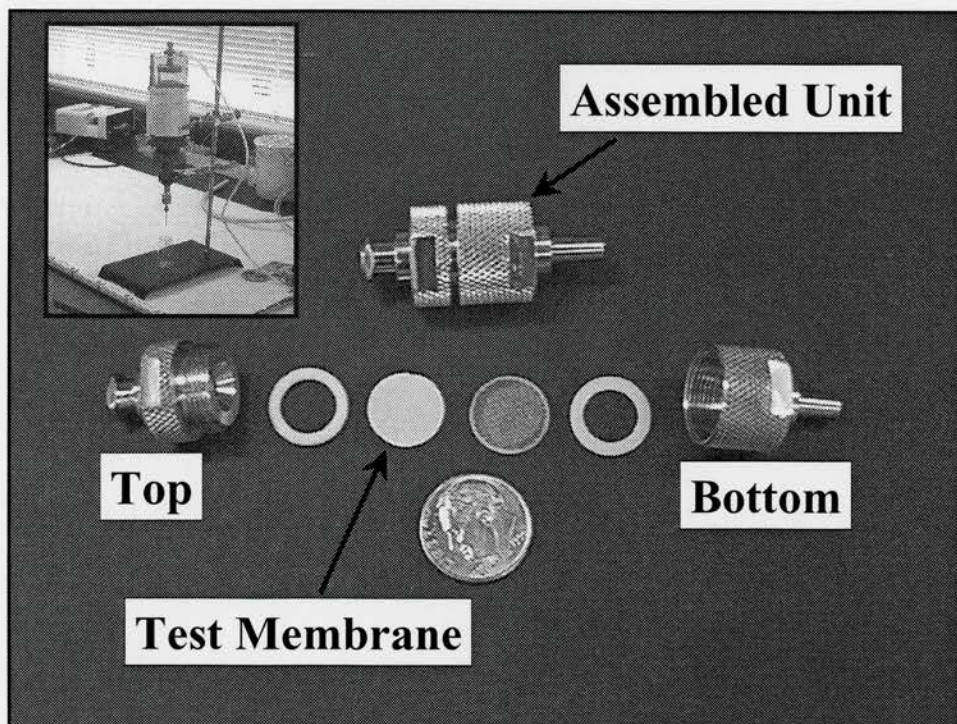
Premise:



Transport is governed by the structure and reactivity of the compound of interest.









Factors Decreasing Membrane Organics Rejection:

Lower operating pressures. Trade-off of rejection for lower energy costs.

Bio-organic fouling of the membrane surfaces (polarization + degradation).

Seasonal temperature variations or variations in feed quality.



Funded Projects:

EPA Project – Focuses on methods development and initial model formulation. ~1 year remaining.

NWRI/GWRS/WBMWD Project – Focuses on model development for endocrine disruptors, antibiotics and other regulated compounds. To 2/02.

NSF STC with Stanford and UIUC – Focuses on rejection prediction from first principals molecular modeling. Estimated 5-year life.